

Date: Tuesday, 20/05/2008 12:45:11 PM  
 User: Julie Lecocq

## Process Sheet

|                                    |  |                           |                                  |
|------------------------------------|--|---------------------------|----------------------------------|
| <b>Customer</b> :                  | CU-DAR001 Dart Helicopters Services                                  | <b>Drawing Name</b> :     | FUEL PURGE CANISTER INSTALLATION |
| <b>Job Number</b> :                | 39333  |                           |                                  |
| <b>Estimate Number</b> :           | 12188  |                           |                                  |
| <b>P.O. Number</b> :               |  | <b>Part Number</b> :      | D205706013                       |
| <b>This Issue</b> :                | 20/05/2008   | <b>Drawing Number</b> :   | N/A                              |
| <b>Prsht Rev.</b> :                | NC   | <b>Project Number</b> :   | N/A                              |
| <b>First Issue</b> :               | 20/05/2008   | <b>Drawing Revision</b> : | N/A                              |
| <b>Previous Run</b> :              | 38049  | <b>Material</b> :         |                                  |
| <b>Written By</b> :                |  | <b>Due Date</b> :         | 09/06/2008                       |
| <b>Checked &amp; Approved By</b> : | Qty: 3 Um: Each  |                           |                                  |
| <b>Comment</b> :                   | : Est Rev:E 04.12.03 Remove AN6289-6D; Change Qty of AN924-6D KJ/JLM |                           |                                  |

## Additional Product

Job Number:



| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|
|---------|-----------------------|---------------|

|     |    |                  |
|-----|----|------------------|
| 1.0 | DC | DOCUMENT CONTROL |
|-----|----|------------------|



**Comment:** DOCUMENT CONTROL  
 Photocopy bluefile and create labels per PPP D205-706-013CHG001

500/04/23 JLD 08.5.21

|     |             |                       |
|-----|-------------|-----------------------|
| 2.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|



**Comment:** PACKAGING RESOURCE #1  
 Pick Packing Kit

|     |        |                       |
|-----|--------|-----------------------|
| 3.0 | D20014 | Valve Assembly (1/4") |
|-----|--------|-----------------------|



**Comment:** Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

|                 |                |                       |
|-----------------|----------------|-----------------------|
| Qty Part Number | Description    | Batch                 |
| 1 D2001-4       | Valve Assembly | <del>3294</del> 38056 |

SP

|     |          |                   |
|-----|----------|-------------------|
| 4.0 | D3262041 | Canister Assembly |
|-----|----------|-------------------|



**Comment:** Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

|                 |                   |       |
|-----------------|-------------------|-------|
| Qty Part Number | Description       | Batch |
| 1 D3262-041     | Canister Assembly | 38246 |

SP

|     |        |         |
|-----|--------|---------|
| 5.0 | D32641 | Bracket |
|-----|--------|---------|



**Comment:** Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

Pick: Packing Kit

|                 |             |       |
|-----------------|-------------|-------|
| Qty Part Number | Description | Batch |
| 2 D3264-1       | Bracket     | 37370 |

8/5/26

(3Y)

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

NOTE: Date & initial all entries

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FUEL PURGE CANISTER INSTALLATION

Job Number: 39333

Part Number: D205706013

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

D329710121

HOSE ASS'Y



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)  
Hose Ass'y

Qty Part Number Description Batch  
1 D3297-1-0121 Hose Assembly 38059

50

7.0

D329710130

HOSE ASS'Y



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)  
Hose Ass'y

Qty Part Number Description Batch  
1 D3297-1-0130 Hose Assembly 38060

50

8.0

D329730350

HOSE ASS'Y



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)  
Hose Ass'y

Qty Part Number Description Batch  
1 D3297-3-0350 Hose Assembly 38061

50

9.0

D3298001

Tube Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)  
Pick: Packing Kit

Qty Part Number Description Batch  
1 D3298-001 Tube Assembly 38062

38 978

50

10.0

D3298009

Tube Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)  
Pick: Packing Kit

Qty Part Number Description Batch  
1 D3298-009 Tube Assembly 38063

8/6/20 50

38 978

39410

50

11.0

D32991

Fitting



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)  
Pick: Packing Kit

Qty Part Number Description Batch  
1 D3299-1 Fitting 38451

8/6/20 3

50

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries

Date: Tuesday, 20/05/2008 12:45:11 PM  
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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FUEL PURGE CANISTER INSTALLATION

Job Number: 39333

Part Number: D205706013

Job Number:



Seq. #:

Machine Or Operation:

Description :

12.0

D32993

Fitting



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D3299-3

Fitting

35139

50

13.0

D33011

Placard



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D3301-1

Placard

37011

50

14.0

D33013

Placard



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D3301-3

Placard

23305

50

15.0

D33021

Doubler



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D3302-1

Doubler

35129

50

16.0

D33023

Doubler



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D3302-3

Doubler

38064

50

17.0

AN35A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

4 AN3-5A

Bolt

M100188

8/5/26

3x

50

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries

Date: Tuesday, 20/05/2008 12:45:11 PM  
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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FUEL PURGE CANISTER INSTALLATION

Job Number: 39333

Part Number: D205706013

Job Number:



Seq. #:

Machine Or Operation:

Description :

18.0

AN8146D

Plug



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 AN814-6D

Plug

17710

50

19.0

AN8156D

Union-M-Flare



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

2 AN815-6D

Union

107737

50

20.0

AN8336D

Elbow, Bulkhead-M-Flare



Comment: Qty.: 3.0000 Each(s)/Unit Total : 12.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

3 AN833-6D

Elbow

105972

107583

50

21.0

AN9246D

Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

4 AN924-6D

Nut

107178

50

22.0

AN960JD10

Washer



Comment: Qty.: 8.0000 Each(s)/Unit Total : 32.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

8 AN960JD10

Washer

9221

107799

8/5/26

50

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries



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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FUEL PURGE CANISTER INSTALLATION

Job Number: 39333

Part Number: D205706013

Job Number:



| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|
|---------|-----------------------|---------------|

|      |            |        |
|------|------------|--------|
| 23.0 | AN960JD10L | Washer |
|------|------------|--------|



Comment: Qty.: 4.0000 Each(s)/Unit Total: 16.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

4 AN960JD10L

Washer

104885

SC

|      |            |        |
|------|------------|--------|
| 24.0 | AN960JD916 | WASHER |
|------|------------|--------|



Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

2 AN960JD916

Washer

100857

SC

|      |           |     |
|------|-----------|-----|
| 25.0 | MS21042L3 | Nut |
|------|-----------|-----|



Comment: Qty.: 4.0000 Each(s)/Unit Total: 16.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

4 MS21042L3

Nut (or -3)

107644

SC

|      |             |       |
|------|-------------|-------|
| 26.0 | MS21919WDG9 | Clamp |
|------|-------------|-------|



Comment: Qty.: 5.0000 Each(s)/Unit Total: 20.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

5 MS21919WDG9

Clamp

104715

107012

SC

|      |              |       |
|------|--------------|-------|
| 27.0 | MS21919WDG12 | Clamp |
|------|--------------|-------|



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Clamp

Qty Part Number

Description

Batch

1 MS21919WDG12

Clamp

104715

107012

SC

|      |              |       |
|------|--------------|-------|
| 28.0 | MS21919WDG16 | Clamp |
|------|--------------|-------|



Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

Clamp

Qty Part Number

Description

Batch

2 MS21919WDG16

Clamp

107118

8/5/26

SC

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries

Date: Tuesday, 20/05/2008 12:45:11 PM  
User: Julie Lecoq

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FUEL PURGE CANISTER INSTALLATION

Job Number: 39333

Part Number: D205706013

Job Number:



Seq. #:

Machine Or Operation:

Description :

29.0

MS2192042

CLAMP(per MIL-DTL-8783C)



Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

2 MS21920-42

Clamp

107938

SP

30.0

MS287786

Packing



Comment: Qty.: 5.0000 Each(s)/Unit Total: 20.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

5 MS28778-6

O-Ring

M108169

8/5/30

SD

31.0

MS3548911

GROMMET



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 MS35489-11

Grommet

M16323

8/5/20

SP

32.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

508/06/23

33.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPPD205-706-013

Location:

PPP Rev:

D

8/4/23

SP

34.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/06/24

Job Completion



mf 08-06-23

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries

## 5. PARTS LIST

| Qty<br>-011 | Qty<br>-013 | Qty<br>-015 | Part Number  | Description                                |
|-------------|-------------|-------------|--------------|--|
| X           |             |             | D412-706-011 | FUEL PURGE CANISTER INSTALLATION (212/412) |
|             | X           |             | D205-706-013 | FUEL PURGE CANISTER INSTALLATION (205/214) |
|             |             | X           | D204-706-015 | FUEL PURGE CANISTER INSTALLATION (204)     |
| 1           | 1           | 1           | D2001-4      | VALVE ASSEMBLY                             |
|             |             | 2           | D2026-101    | SCREW                                      |
| 1           | 1           | 1           | D3262-041    | CANISTER ASSEMBLY                          |
| 2           | 2           | 2           | D3264-1      | BRACKET                                    |
| 1           |             |             | D3297-1-0098 | HOSE ASSEMBLY                              |
|             | 1           |             | D3297-1-0121 | HOSE ASSEMBLY                              |
|             | 1           |             | D3297-1-0130 | HOSE ASSEMBLY                              |
| 1           |             |             | D3297-3-0085 | HOSE ASSEMBLY                              |
| 1           |             |             | D3297-3-0210 | HOSE ASSEMBLY                              |
|             | 1           |             | D3297-3-0350 | HOSE ASSEMBLY                              |
|             |             | 1           | D3297-5-0410 | HOSE ASSEMBLY                              |
| 1           | 1           |             | D3298-001    | TUBE ASSEMBLY                              |
| 1           |             |             | D3298-003    | TUBE ASSEMBLY                              |
| 1           |             |             | D3298-005    | TUBE ASSEMBLY                              |
| 1           |             |             | D3298-007    | TUBE ASSEMBLY                              |
| 1           | 1           |             | D3298-009    | TUBE ASSEMBLY                              |
|             |             | 1           | D3298-011    | TUBE ASSEMBLY                              |
|             |             | 1           | D3298-013    | TUBE ASSEMBLY                              |
|             |             | 1           | D3298-015    | TUBE ASSEMBLY                              |
| 1           | 1           | 1           | D3299-1      | FITTING                                    |
| 1           | 1           |             | D3299-3      | FITTING                                    |
| 1           |             |             | D3299-5      | FITTING                                    |
| 1           | 1           | 1           | D3301-1      | PLACARD                                    |
| 1           | 1           | 1           | D3301-3      | PLACARD                                    |
| 1           | 1           |             | D3302-1      | DOUBLER                                    |
| 1           | 1           |             | D3302-3      | DOUBLER                                    |
|             |             | 1           | D3302-5      | DOUBLER                                    |
|             |             | 2           | D3302-7      | DOUBLER                                    |
| 2           |             |             | D3329-1      | BUSHING                                    |
| 4           | 4           | 4           | AN3-5A       | BOLT                                       |
| 1           | 1           | 1           | AN814-6D     | PLUG                                       |
| 3           | 2           | 2           | AN815-6D     | UNION                                      |
|             |             | 1           | AN816-6D     | NIPPLE                                     |
| 1           |             |             | AN832-6D     | UNION                                      |
| 2           | 3           | 1           | AN833-6D     | ELBOW                                      |
|             |             | 1           | AN919-6D     | REDUCER                                    |
| 5           | 4           | 1           | AN924-6D     | NUT  |
| 1           |             |             | AN938-6D     | TEE  |
| 4           | 4           | 2           | AN960JD10L   | WASHER                                     |
| 8           | 8           | 8           | AN960JD10    | WASHER                                     |

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Revision: A

Date: 04.11.30

|    |   |   |              |         |
|----|---|---|--------------|---------|
| 2  | 2 |   | AN960JD916   | WASHER  |
| 4  | 4 | 4 | MS21042L3    | NUT     |
|    | 1 | 1 | MS21919WDG12 | CLAMP   |
|    | 2 |   | MS21919WDG16 | CLAMP   |
|    |   | 2 | MS21919WDG6  | CLAMP   |
|    |   | 3 | MS21919WDG7  | CLAMP   |
| 2  | 5 |   | MS21919WDG9  | CLAMP   |
| 2  | 2 | 2 | MS21920-42   | CLAMP   |
| 10 | 5 | 5 | MS28778-6    | O-RING  |
| 1  | 1 | 1 | MS35489-11   | GROMMET |
|    |   |   |              |         |

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